Convert a DOC file into the PDF format
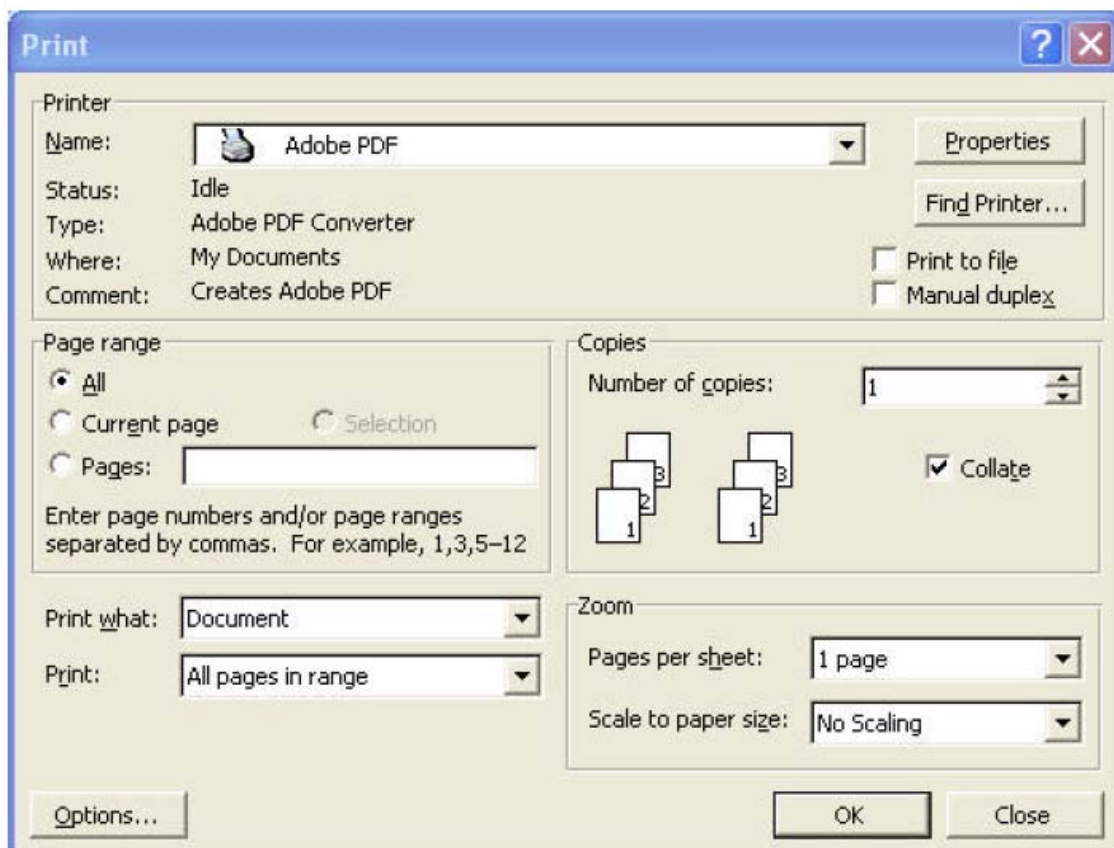
(1) Choose "Adobe PDF" in the printer name box, and then select "Properties."

(2) Click "Edit" (marked in red).
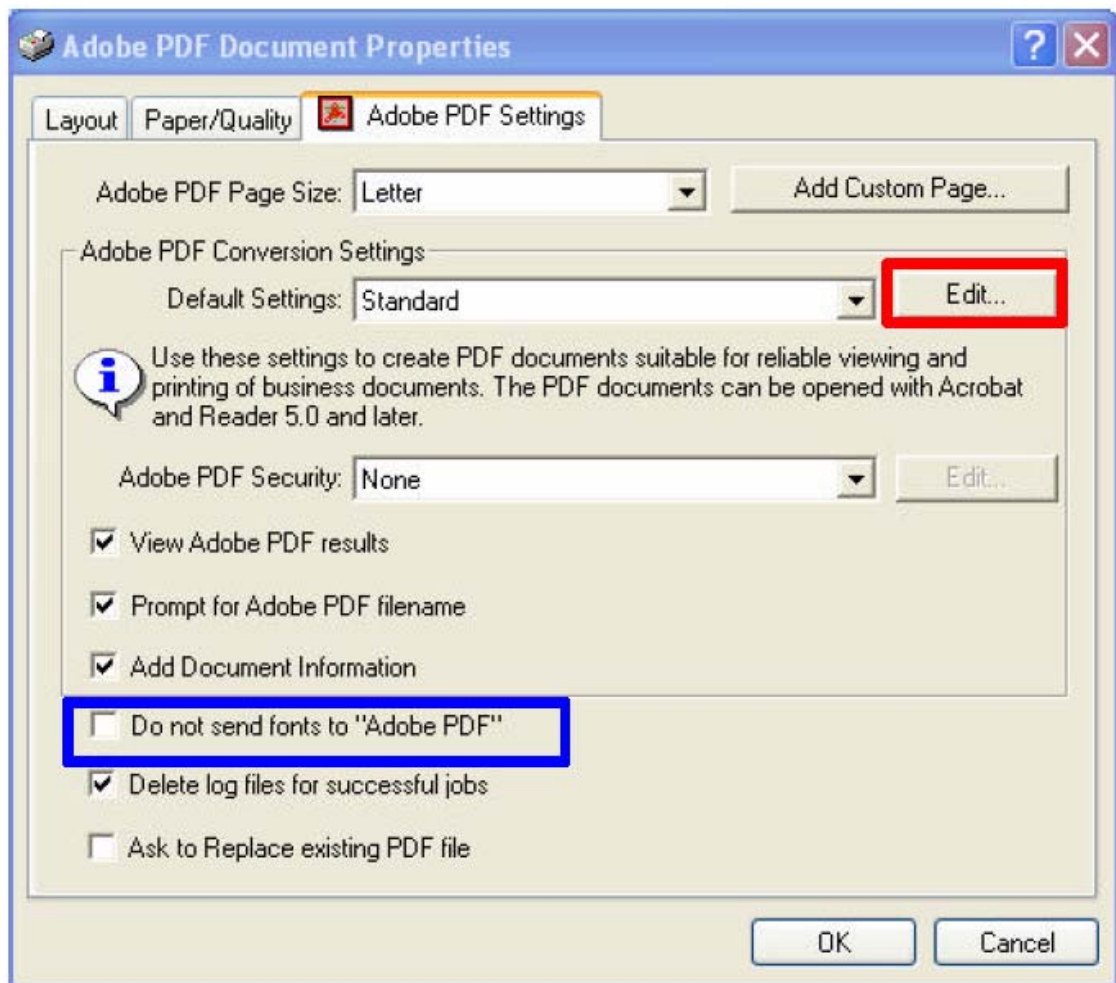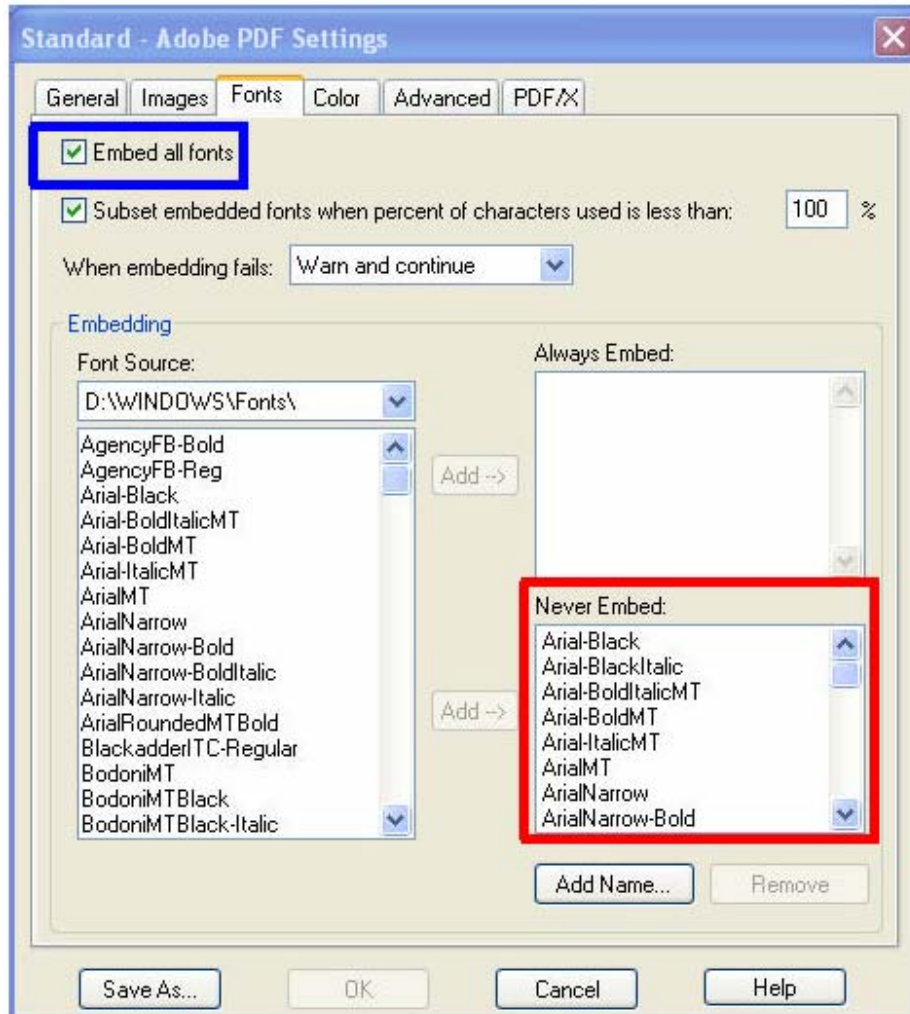

Don't click the button "Do not send fonts to "Adobe PDF" (marked in blue).

(3) Click the button "Fonts", and make sure to select "Embed all fonts" (marked in blue), and everything in the "Never Embed" box (marked in red).

(4) Finally, in the resulting PDF file, select the "File-> Document Properties-> Font".
If there is an "Embedded Subset" attached to every font, the process is successful.